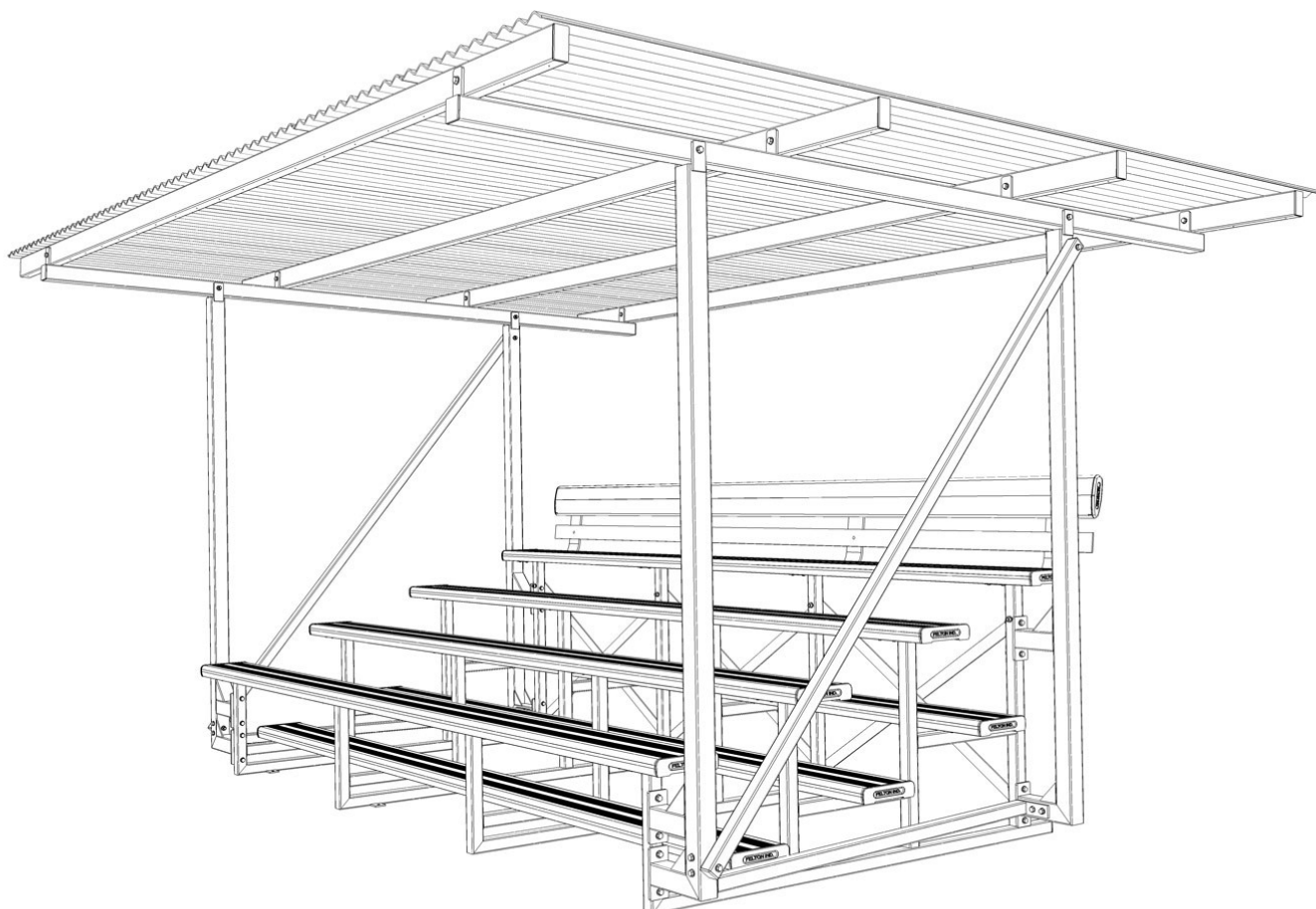


WARNING: READ THE ASSEMBLING INSTRUCTIONS CAREFULLY BEFORE ASSEMBLING THE SUNSAFE GRANDSTAND.



Make sure to wear protective gloves and foot protection when installing and assembling this product. Unpack the unit and make sure all the components are included before proceeding. This activity requires two or more people as lifting is involved. Please ensure bolts are only finger tightened during the assembling process for flexibility in lining up components. Securely tighten the bolts before anchoring the product to the ground.



SUNSAFE GRANDSTAND

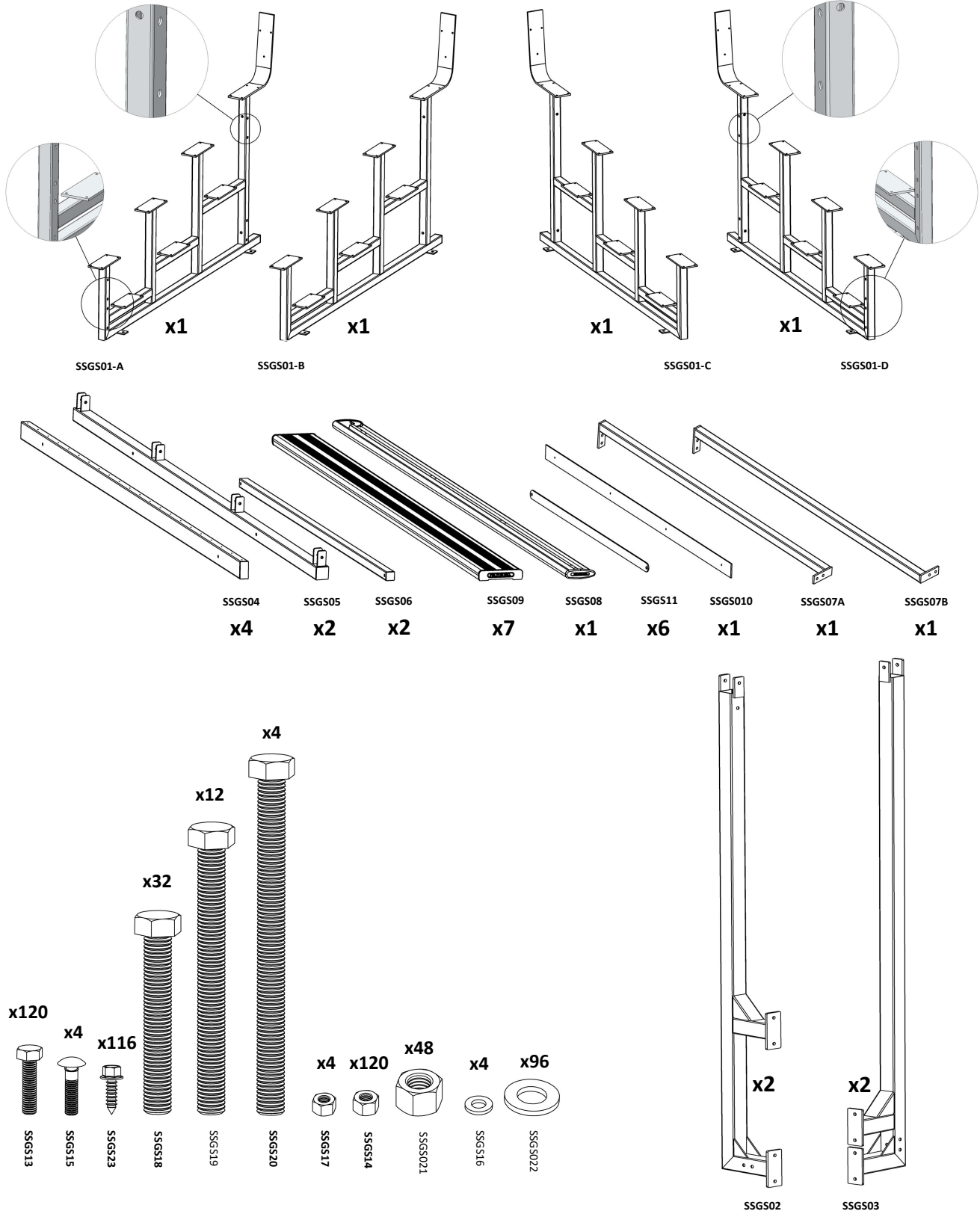
(Code No: SELG4T4R)

PART No.	PART NAME	QTY	PART No.	PART NAME	QTY	PART No.	PART NAME	QTY
SSG1 A/B/C/D	MAIN FRAMES	4	SSG5	LOWER SHELTER BEAM	2	SSG9	SEATING PLANK	7
SSG2	REAR SHELTER POST	2	SSG6	SHELTER TRUSS	2	SSG10	REAR BACK REST FLAT BAR	1
SSG3	FRONT SHELTER POST	2	SSG7	BOTTOM CROSSBAR	2	SSG11	REAR GRANDSTAND TRUSS	6
SSG4	UPPER SHELTER BEAM	4	SSG8	BACK REST PLANK	1	SSG12	ROOFING PIECE	7
PART No.	FASTENER DESCRIPTION	QTY	PART No.	FASTENER DESCRIPTION	QTY	PART No.	FASTENER DESCRIPTION	QTY
SSG13	M6x25mm. HEX. HEAD BOLT	120	SSG17	M10 LOCKNUT	4	SSG21	M12 LOCKNUT	48
SSG14	M6 LOCKNUT	120	SSG18	M12x90mm. HEX. HEAD BOLT	32	SSG22	M12 WASHER	96
SSG15	M10x38mm. CUP HEAD BOLT	4	SSG19	M12x115mm. HEX. HEAD BOLT	12	SSG23	ROOFING—SELF TAPED SCREWS	116
SSG16	M10 WASHER	4	SSG20	M12x150 mm. HEX. HEAD BOLT	4			

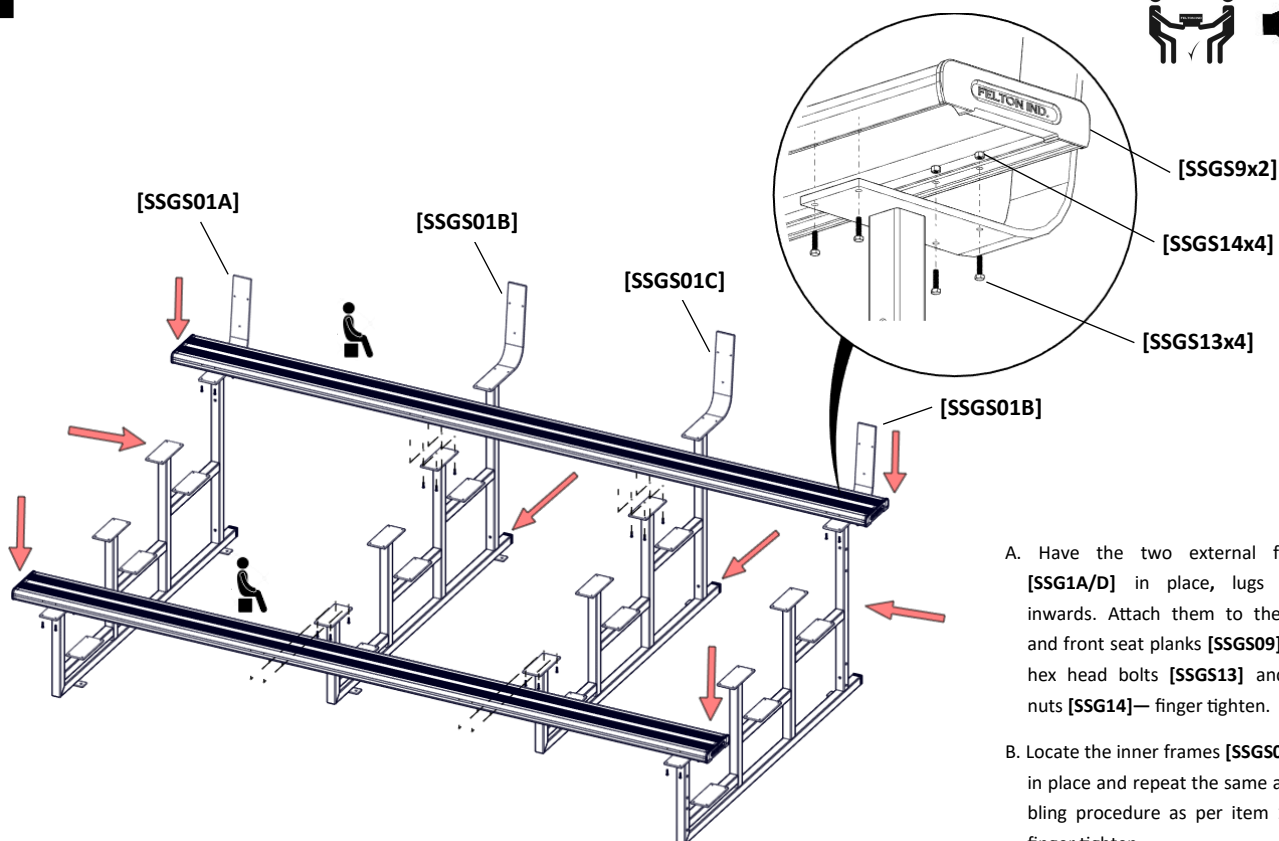
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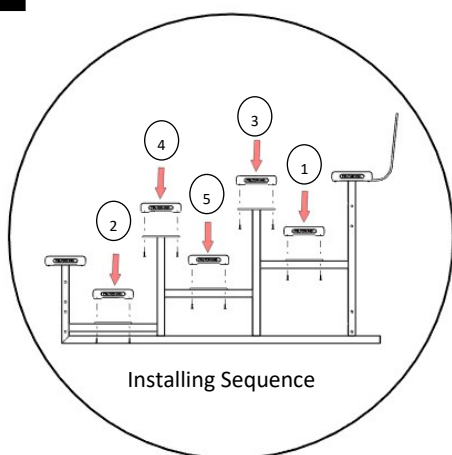
1



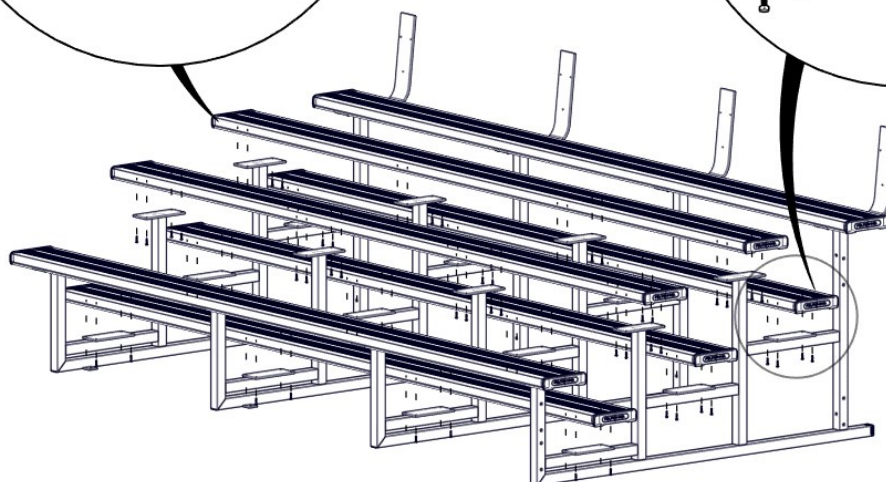
A. Have the two external frames [SSGS01A/D] in place, lugs facing inwards. Attach them to the back and front seat planks [SSGS09], with hex head bolts [SSGS13] and lock nuts [SSGS14]—finger tighten.

B. Locate the inner frames [SSGS01B/C] in place and repeat the same assembling procedure as per item 1. —finger tighten.

2



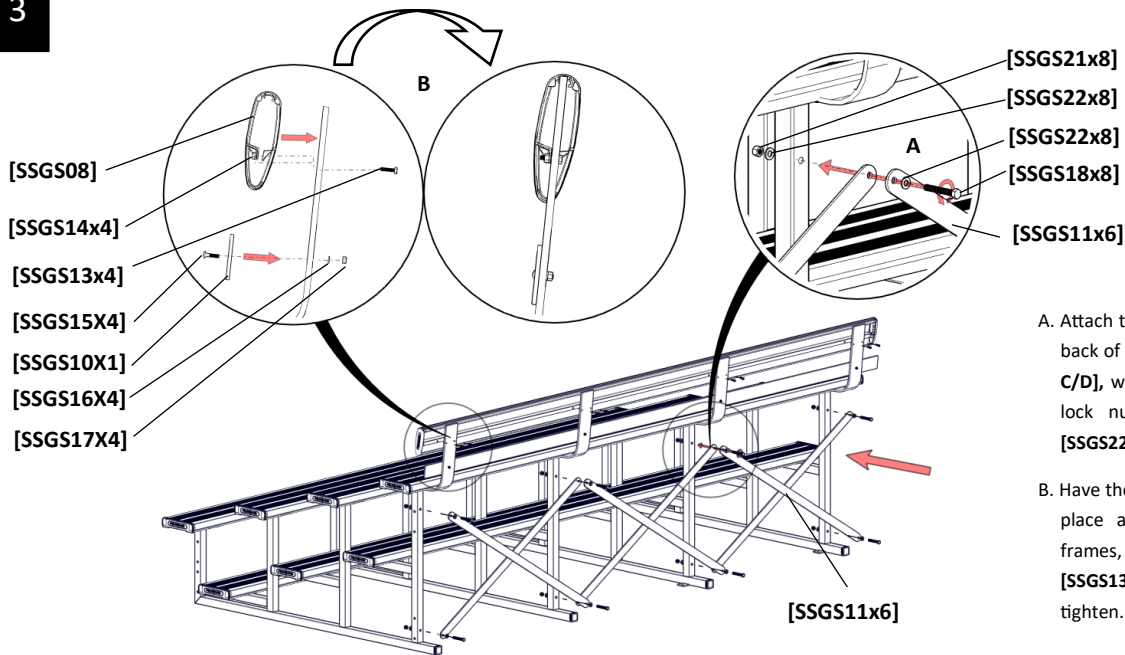
Installing Sequence



Attach the rest of the seating/foot planks [SSGS09] to the main frames [SSGS01A/B/C/D], by using hex. head bolts [SSGS13] and lock nuts [SSGS14] —finger tighten. It is advisable to install the planks as shown the illustration sequence above.

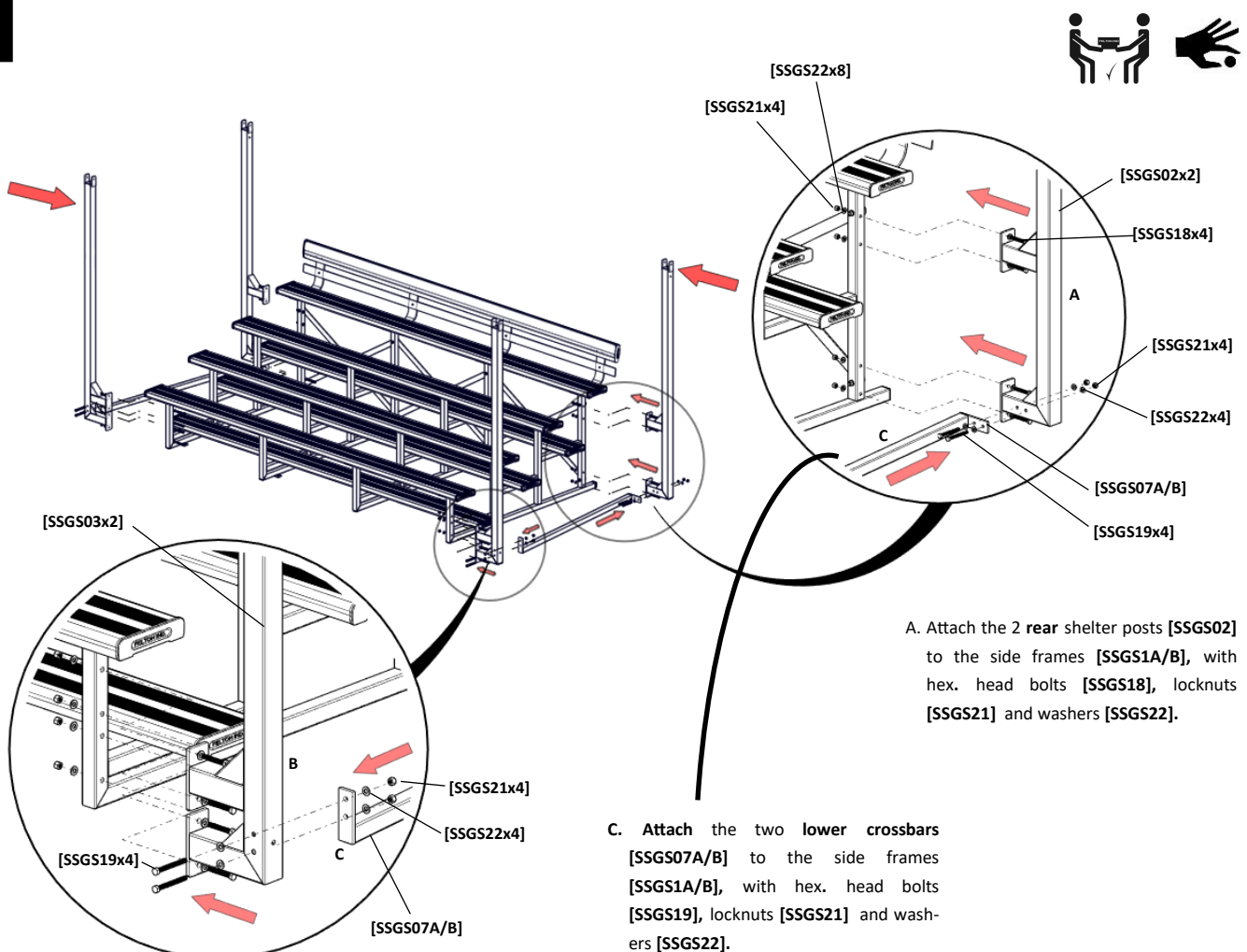
3

3



- A. Attach the crossbars [SSGS11] to the back of the main frames [SSGS1A/B/C/D], with hex head bolts [SSGS18], lock nuts [SSGS121] and washers [SSGS22]—finger tighten.
- B. Have the Back rest plank [SSGS08] in place and secure it to the main frames, by using hex head bolts [SSGS13], lock nuts [SSGS14]—finger tighten.

4

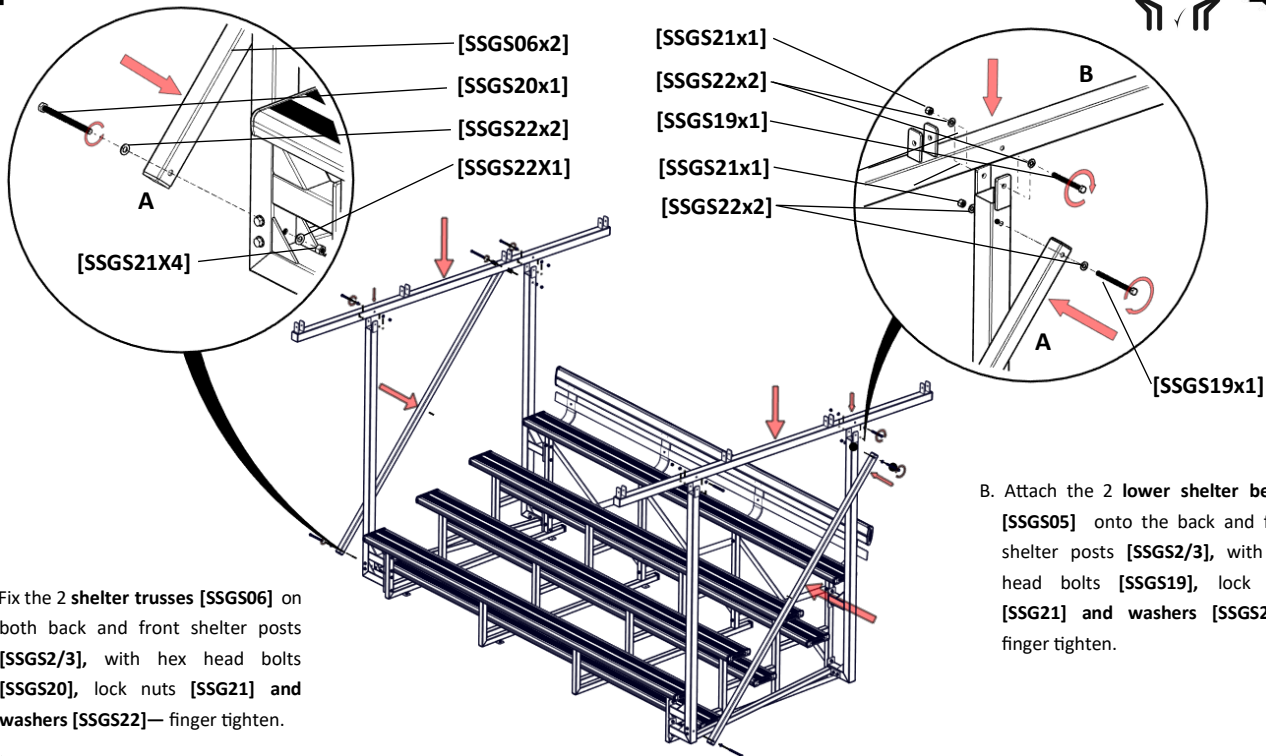


- B. Attach the 2 front shelter posts [SSGS03] to the side frames front [SSGS1A/B], with hex. head bolts [SSGS18], locknuts [SSGS21] and washers [SSGS22].

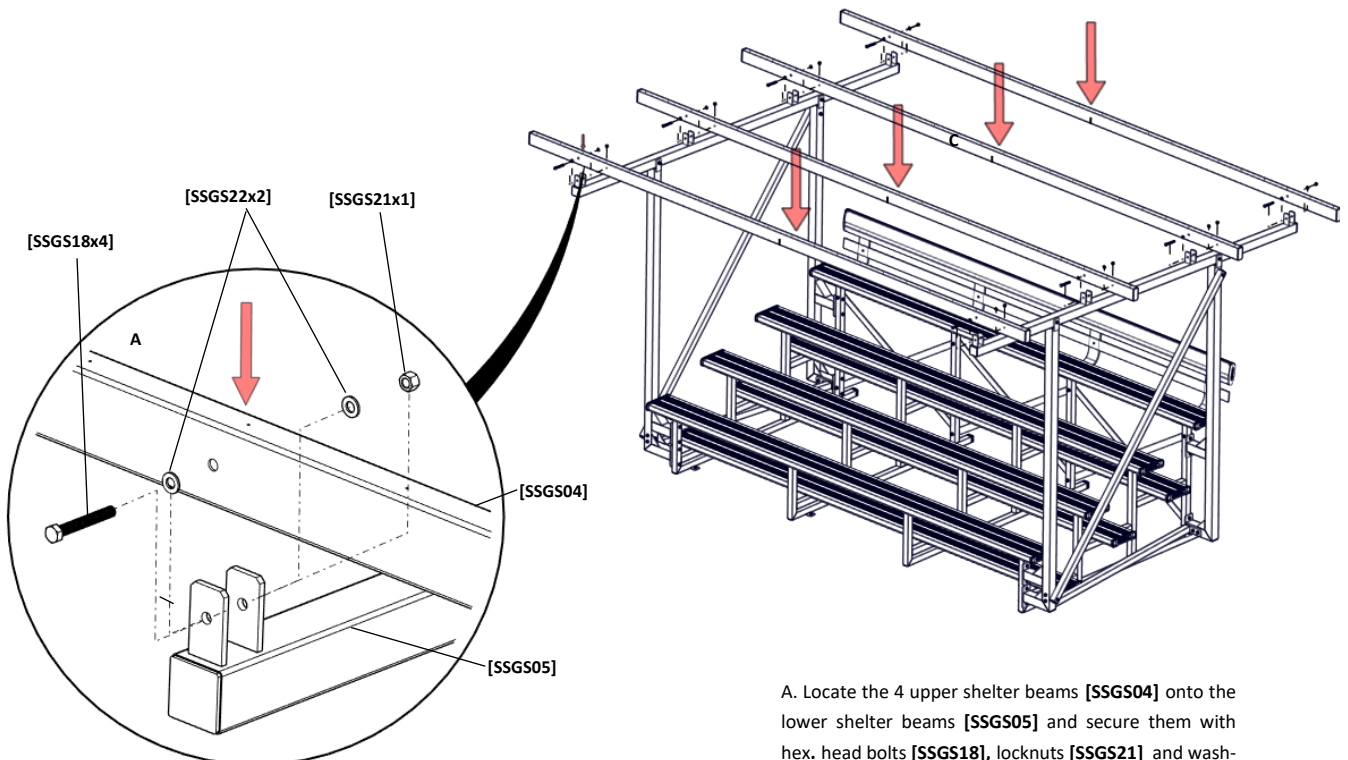
- C. Attach the two lower crossbars [SSGS07A/B] to the side frames [SSGS1A/B], with hex. head bolts [SSGS19], locknuts [SSGS21] and washers [SSGS22].

4

5

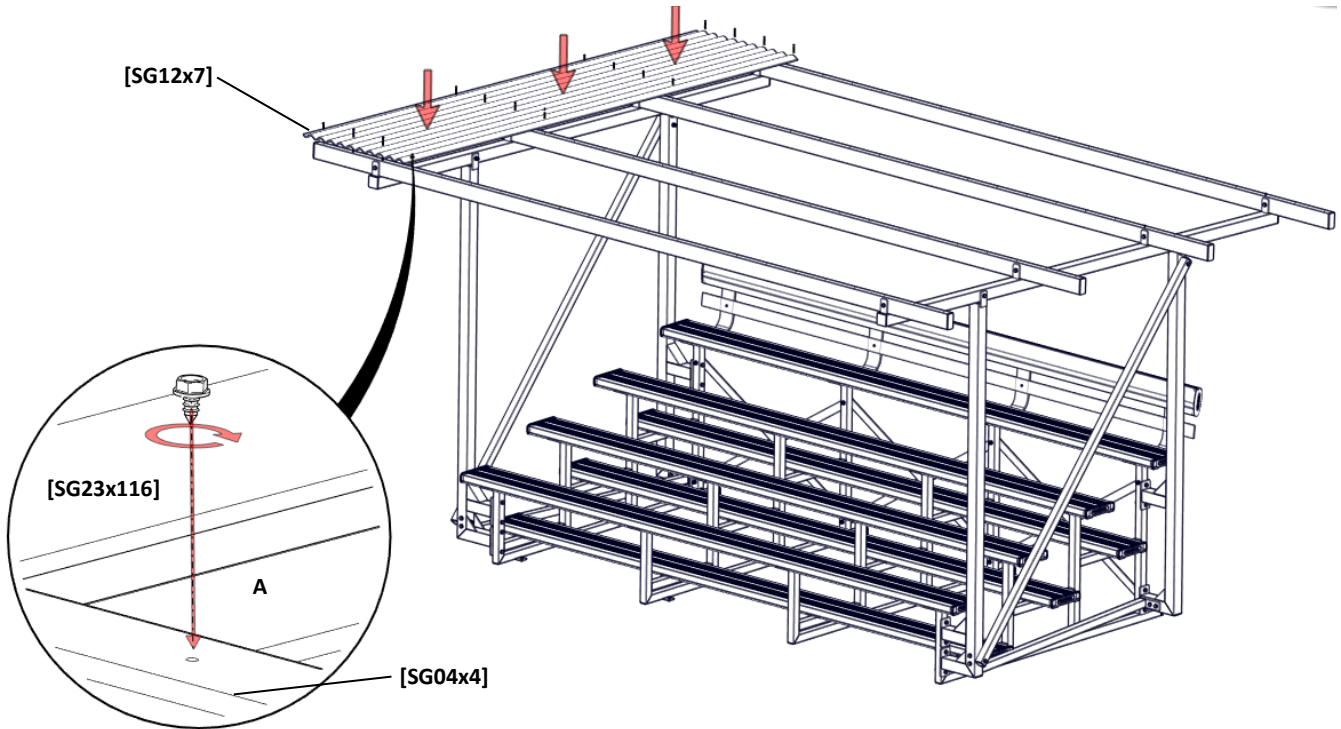


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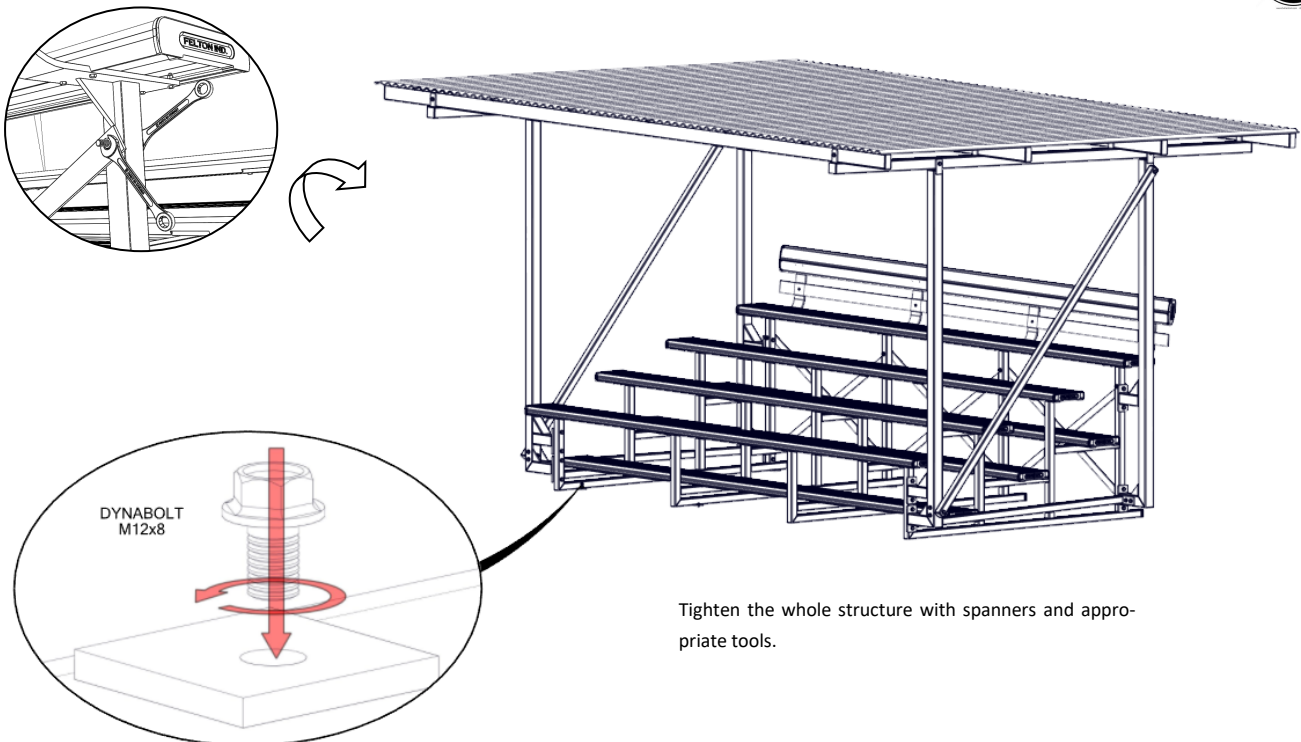
7



SELF TAPED SCREWS
16UNITS / ROOFING PIECE

A. Attach the roofing pieces **[SG512]** to the upper shelter beams **[SG504]**, by installing self taped screws **[SGS23]**.

8



Tighten the whole structure with spanners and appropriate tools.

Attach the unit with M12 dyna-bolts on each frame lug.

6